

Telcar® TL-1934F

Teknor Apex Company - Thermoplastic Elastomer

Saturday, September 14, 2024

General Information

Product Description

Telcar TL-1934F is a high performance UL V-0 flame retardant thermoplastic elastomer designed for electrical applications requiring flexibility over a wide temperature range. Telcar TL-1934F is a medium hardness, high density grade that is UV stabilized. This UL listed grade is easily colorable and is suitable for both injection molding and extrusion.

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Brominated • Electrically Insulating • Filled • Flame Retardant • Good Colorability	• Good Flexibility • Halogenated • High Density • High Flow • High Specific Gravity	• Medium Hardness • Sunlight Resistant (720 hours) • UV Stabilized
Uses	• Cable Jacketing • Connectors	• Insulation • Wire & Cable Applications	
Agency Ratings	• UL 1581		
UL File Number	• QMTT2.E73402		
Appearance	• Colors Available	• Natural Color	• Opaque
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	

ASTM & ISO Properties¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.30	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	6.0	g/10 min	ASTM D1238
Elastomers	Nominal Value	Unit	Test Method
Tensile Strength ^{2,3} (Break)	9.65	MPa	ASTM D412
Tensile Elongation ^{2,3} (Break)	600	%	ASTM D412
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	70		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Continuous Use Temperature	105	°C	UL 1581
Brittleness Temperature	-60.0	°C	ASTM D746
Aging	Nominal Value	Unit	Test Method
Change in Tensile Strength in Air (136°C, 168 hr)	5.0	%	ASTM D573
Change in Ultimate Elongation in Air (136°C, 168 hr)	-2.0	%	ASTM D573
Change in Tensile Strength 60°C, 168 hr, in IRM 902 Oil	-16	%	ASTM D471
Change in Ultimate Elongation 60°C, 168 hr, in IRM 902 Oil	-4.0	%	ASTM D471
Electrical	Nominal Value	Unit	Test Method
Dielectric Strength	38	kV/mm	ASTM D149
Dielectric Constant (1 kHz)	2.30		ASTM D150
Dissipation Factor (1 kHz)	3.0E-3		ASTM D150

Revision Date: 8/22/2019

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Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.3 mm)	V-0		UL 94
Oxygen Index	31	%	ASTM D2863

Legal Statement

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Processing Information

Injection	Nominal Value	Unit
Rear Temperature	171 to 193	°C
Middle Temperature	177 to 199	°C
Front Temperature	182 to 204	°C
Nozzle Temperature	188 to 210	°C
Processing (Melt) Temp	188 to 210	°C
Mold Temperature	25 to 66	°C
Injection Pressure	1.38 to 6.89	MPa
Injection Rate	Moderate-Fast	
Back Pressure	0.172 to 0.345	MPa
Screw Speed	50 to 100	rpm
Cushion	3.81 to 25.4	mm

Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	166 to 188	°C
Cylinder Zone 2 Temp.	171 to 193	°C
Cylinder Zone 3 Temp.	177 to 199	°C
Cylinder Zone 4 Temp.	177 to 199	°C
Cylinder Zone 5 Temp.	182 to 204	°C
Die Temperature	190 to 210	°C

Extrusion Notes

Screw Speed: 30 to 100 rpm

Notes

¹ Typical properties: these are not to be construed as specifications.

² 510 mm/min

³ die cut from extruded tapes

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